DR. PETRY
TEXTILE AUXILIARIES

# Garment News 2014

# Table of contents

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# PERIZYM 58 dc

## High-concentrated neutral cellulase

# PERIZYM 58 d.c.

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| | |
|---|---|
| Chemistry: | Special enzyme proteins |
| Consistence: | Amber liquid |
| Properties: | - double concentrated version of PERIZYM 58<br>- highly efficient neutral cellulase<br>- removal of fibre fluffs<br>- less loss of weight and strength compared to acid cellulases<br>- working range between pH 5 and 8<br>- less backstaining compared to acid cellulases on blue denim articles<br>- on coloured fabric, there is less bleeding and therefore less colour changing |

# PERIZYM 58 d.c.

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| | |
|---|---|
| Usage amount: | 0.25 – 1.5 g/l |
| LR: | 1: 4 – 1:10 |
| Temperature: | 45 – 55 °C |
| pH: | 5 – 8; optimum at 6.0 – 7.0 |
| Treatment time: | 15 – 60 minutes |
| Enzyme stop: | 10 minutes ≥ 75 °C or 10 minutes at pH ≥ 9.0 |

# PERIZYM 58 d.c.

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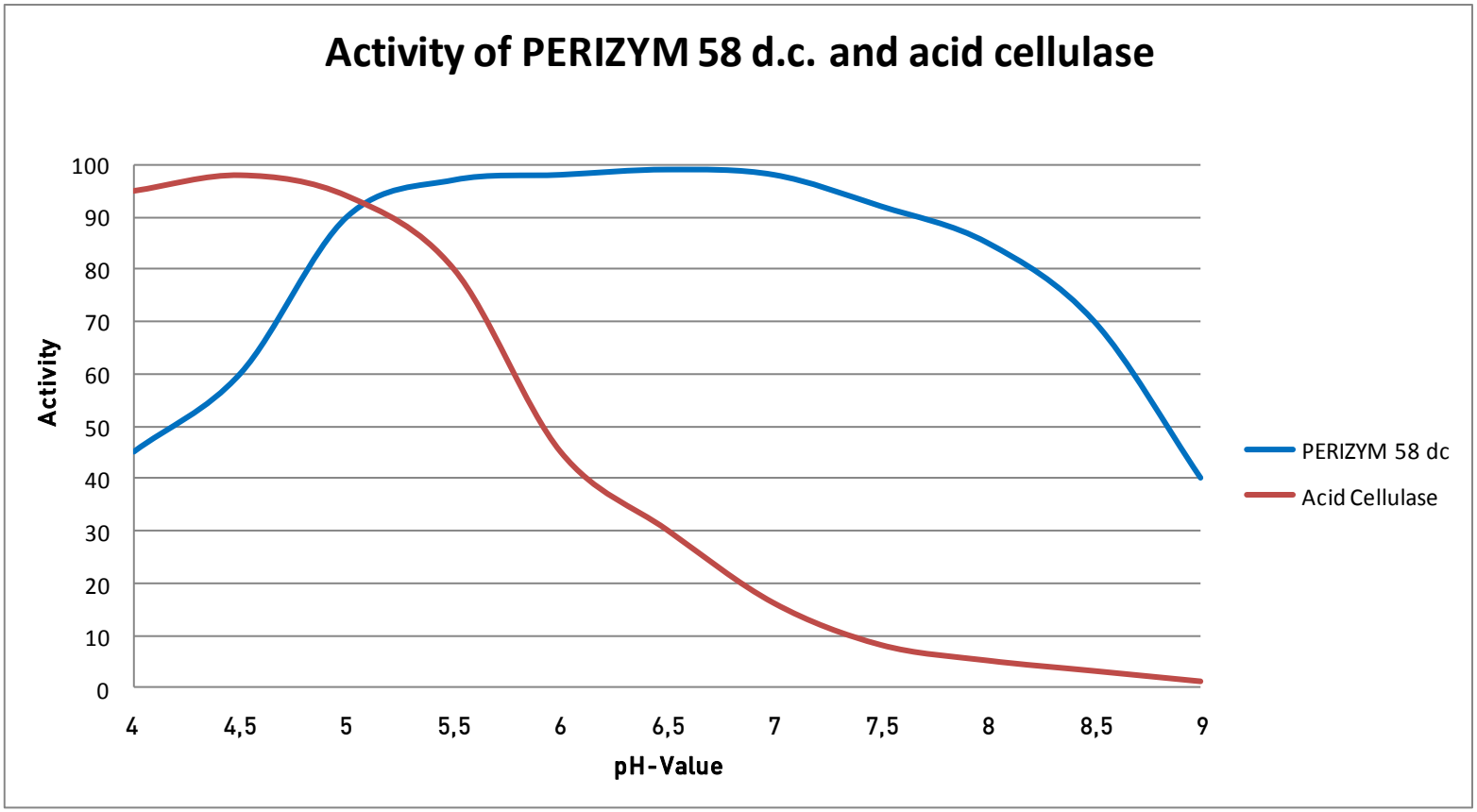

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# PERIZYM 69
# PERIZYM 69 d.c.
# PERIZYM 69 conc.

## New generation of neutral cellulases

# PERIZYM 69/69 d.c./69 conc.

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Chemistry: Special enzyme proteins

Consistence: Amber liquid

Properties:

- highly cost effective and efficient neutral cellulase
- for biofinishing and stone washing
- less loss of weight and strength compared to acid cellulases
- working range between pH 5 and 8
- less backstaining compared to acid cellulases on blue denim articles
- on coloured fabric, there is less bleeding and therefore less colour changing

# PERIZYM 69/69 d.c./69 conc.

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| | PERIZYM 69 | PERIZYM 69 d.c. | PERIZYM 69 conc. |
|---|---|---|---|
| Usage amount [g/l]: | 0.5 – 4.0 | 0.25 – 2.0 | 0.1 – 0.5 |
| LR: | 1:4 – 1:10 | | |
| Temperature [°C]: | 45 – 60 | | |
| pH | 5 – 8; optimum at 6.0 – 7.0 | | |
| Treatment time [min.] | 15 – 60 | | |
| Enzyme stop | 10 minutes ≥ 75 °C or 10 minutes at pH ≥ 9.0 | | |

# PERIZYM 58 d.c. / PERIZYM 69 d.c.

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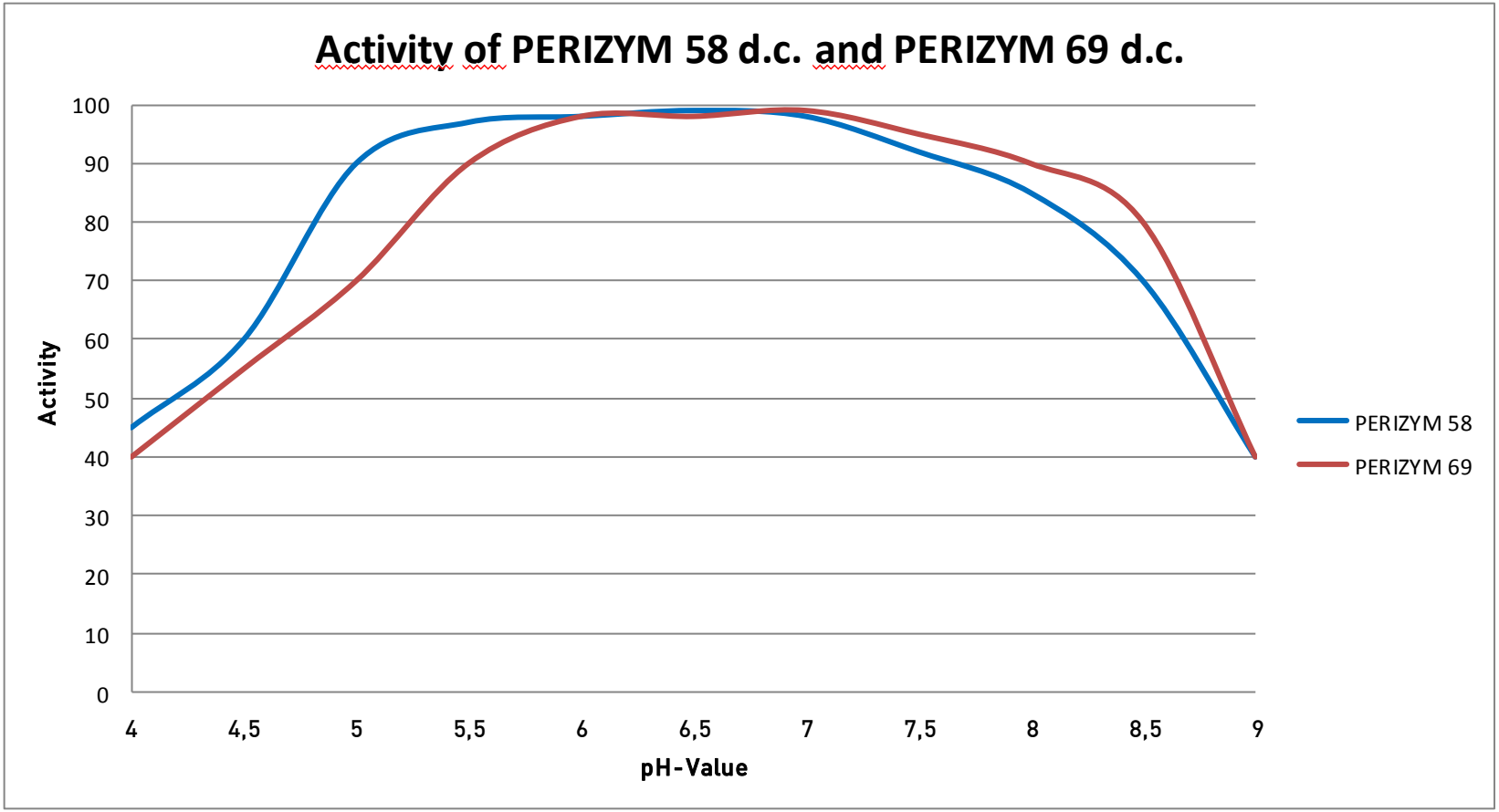

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# PERIZYM COLD

## High-concentrated neutral cellulase

# PERIZYM COLD

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Chemistry: Special enzyme proteins

Consistence: Amber liquid

Properties:

- high-concentrated neutral cellulase
- highly efficient at low temperatures
- removal of fibre fluffs
- less loss of weight and strength compared to acid cellulases
- working range between pH 5 and 8
- less backstaining compared to acid cellulases on blue denim articles
- on coloured fabric, there is less bleeding and therefore less colour changing

# PERIZYM COLD

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| | |
|---|---|
| Usage amount: | 0.5 – 1.0 g/l |
| LR: | 1:4 – 1:10 |
| Temperature: | 30 – 45 °C |
| pH: | 5 – 8; optimum at 6.5 |
| Treatment time: | 15 – 60 minutes |
| Enzyme stop: | 10 minutes ≥ 80 °C or 10 minutes at pH ≥ 9.5 |

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# PERIZYM ACE 10

## High-concentrated acid cellulase

# PERIZYM ACE 10

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| | |
|---|---|
| Chemistry: | Special enzyme proteins |
| Consistence: | Amber liquid |
| Properties: | - high-concentrated modified acid cellulase |
| | - very good cost-performance ratio |
| | - removal of fibre fluffs |
| | - working range between pH 4.5 and 5.5 |
| | - less backstaining compared to other acid cellulases on blue denim articles |

# PERIZYM ACE 10

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| | |
|---|---|
| Usage amount: | 0.3 – 1.5 g/l |
| LR: | 1:4 – 1:10 |
| Temperature: | 50 – 60 °C |
| pH: | 4.5 – 6.0; optimum at 5.0 |
| Treatment time: | 15 – 45 minutes |
| Enzyme stop: | 10 minutes $\geq$ 80 °C or 10 minutes at pH $\geq$ 9 |

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# PERLAVIN BSP NEW

## New washing agent in order to avoid backstaining

# PERLAVIN BSP NEW

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| | |
|---|---|
| Chemistry: | Modified polyester |
| Consistence: | Viscous dispersion |
| Ionogenity: | Nonionic |
| Properties: | - not enzyme toxic, usage in all enzyme applications<br>- improves the surface smoothness<br>- good soil release properties<br>- improved hydrophilicity, especially on synthetic garments<br>- lowering of the static charge<br>- acts as crease preventing agent |

# PERLAVIN BSP NEW

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| | |
|---|---|
| Usage amount: | 0.3 – 1.0 g/l |
| LR: | 1:4 – 1:10 |
| Temperature: | 20 – 80 °C |
| Treatment time: | 5 – 60 minutes |
| Concentrate available: | PERLAVIN BSP NEW/P100 |

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# PERLAVIN BSP NEW/P100

## Antibackstaining concentrate

# PERLAVIN BSP NEW/P100

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| | |
|---|---|
| Chemistry: | Modified polyester |
| Consistence: | Beige powder |
| Ionogenity: | Nonionic |

Properties:

- not enzyme toxic, usage in all enzyme applications
- improves the surface smoothness
- good soil release properties
- improved hydrophilicity, especially on synthetic garments
- lowering of the static charge
- acts as crease preventing agent

# PERLAVIN BSP NEW/P100

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PERLAVIN BSP NEW/P 100 has to be diluted very thoroughly before adding into the drum washing machine

**Stirring unit with possibility for heating or using hot water**

Place 81 parts hot (minimum 70 °C) water in the vessel

add 19 parts PERLAVIN BSP NEW/P 100 during stirring in the hot water.

By constant stirring a homogeneous, lump free dispersion is produced within around 30 minutes.

# PERLAVIN BSP NEW/P100

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| | |
|---|---|
| Usage amount: | 0.05 – 0.3 g/l |
| LR: | 1:4 – 1:10 |
| Temperature: | 20 – 80 °C |
| Treatment time: | 5 – 60 minutes |

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# PERLAVIN AB/W 83

## New generation antibackstaining concentrate

# PERLAVIN AB/W 83

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PERLAVIN AB/W 83 is a high concentrated antibackstaining, dispersing and washing agent

| | |
|---|---|
| Chemistry: | Modified polyester and quaternary ammonium compounds |
| Consistence: | High viscous, yellowish dispersion |
| Ionogenity: | Slightly cationic |

# PERLAVIN AB/W 83

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Properties:

- not enzyme toxic, usage in all enzyme applications
- improves the surface smoothness
- good soil release properties
- improved hydrophilicity, especially on synthetic garments
- lowering of the static charge
- acts as crease preventing agent
- dilutable with water in all ratios
- very good dispersing properties of dyestuffs and pigments
- prevent and clean redeposition of the fabric by detached dystuff particles

# PERLAVIN AB/W 83

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| | |
|---|---|
| Usage amount: | 0.1 – 1.0 g/l |
| LR: | 1:4 – 1:10 |
| Temperature: | 20 – 80 °C |
| Treatment time: | 5 – 60 minutes |

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# PERICOAT PU CAT

## Modified cationic polyurethane dispersion

# PERICOAT PU CAT

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| | |
|---|---|
| Chemistry: | Modified aliphatic polyurethane |
| Consistence: | Opal, slightly viscous dispersion |
| Ionogenity: | Cationic |
| Solubility: | Dilutable with cold water |

# PERICOAT PU CAT

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Application fields:

- printing on all kind of fibres, to modify the affinity for dyes on printed areas
- coating; to modify the affinity for dyes on coated areas
- foulard application, to get deeper colours with wash-out effects
- crock fastness improvement, in exhaust process together with softening step
- special effects like foam-washing, to get unlevelled, unique effects

# PERICOAT PU CAT

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Foam-Dye

Dyeing with
reactive dyes

Paint-Dye

Dyeing with
reactive dyes

# PERICOAT PU CAT

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Printing +
Dyeing with acid dyes

Printing +
Dyeing with reactive dyes

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# PERICOAT LEF

## Leather-like effects

# PERICOAT LEF

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| | |
|---|---|
| Chemistry: | Polymercompound of vinylacetate/ethylene copolymer and aluminiumsilicates |
| Consistence: | Viscous beige dispersion |
| Ionogenity: | Anionic |
| Properties: | - high pigment binding capacity<br>- forms solid leather-like effects<br>- washpermanent after curing<br>- miscible with most anionic or nonionic polymers and pigments<br>- application by spraying or brushing |

# PERICOAT LEF

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| | | | |
|---|---|---|---|
| Brush: | 600 | g/l | PERICOAT LEF |
| | x | g/l | PERICOLOR WHITE P/YW |
| | y | g/l | PERICOLOR P pigment |

Brushing the paste on the respective areas of the garment

Drying: 60° C, 20 minutes

Afterwards break/wrinkle the film. To improve the handle brushing the following products

| | | | |
|---|---|---|---|
| Finishing: | 200 – 300 | g/l | PERICOAT SOT |
| (by brush) | x | g/l | PERISOFT BLF |
| | y | g/l | PERICOLOR P pigment |

Drying: 80° C, 20 minutes

Curing: 140° C, 15 minutes

Feel free to modify our application recommendation by your individual ideas and processes.

# PERICOAT LEF

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# PERIPRET SIS

## Permanent silicone

# PERIPRET SIS

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| | |
|---|---|
| Chemistry: | Polymercompound based on crosslinkable silicones |
| Consistence: | Pasty white emulsion |
| Ionogenity: | Nonionic |
| Properties: | - forms very soft and flexible films<br>- wash-permanent after curing<br>- miscible with polymers and pigments<br>- application by spraying or brushing<br>- application on woolen garments<br>- to modify the handle<br>- prevent felting |

# PERIPRET SIS

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| | | | |
|---|---|---|---|
| Spraying: | 771 | g/l | PERIPRET SIS |
| | 4 | g/l | PERICOLOR GREEN FL/YG |
| | 225 | g/l | water |

Curing: 10 minutes, 140 °C

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# PERICOAT SOT

## The new soft touch polymer

# PERICOAT SOT

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| | |
|---|---|
| Chemistry: | Polymercompound based on silicones and acrylates |
| Consistence: | Pasty white dispersion |
| Ionogenity: | Anionic |
| Properties: | - forms very soft, shiny and flexible films |
| | - washpermanent after curing |
| | - miscible with polymers and pigments |
| | - application by spraying or brushing |
| | - improvement of crocking fastness on woven garments |

# PERICOAT SOT

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| | | | |
|---|---|---|---|
| Prewashing: | 2.0 | g/l | PERIZYM 58 |
| | 1.0 | g/l | PERLAVIN NIC |
| | 55 °C, 20 min., rinse cold | | |
| Dyeing: | 3.0 | g/l | $Na_2CO_3$ |
| | 0.5 | g/l | PERIGEN FTR NEW |
| | 0.5 | % | PERICOLOR YELLOW FL/7G |
| | 10.0 | g/l | NaCl |
| | 94 °C, 30 min., rinse cold | | |
| Spray: | 975 | g/l | PERICOAT SOT |
| | 25 | g/l | PERICOLOR YELLOW |
| | Drying: 60 °C, 15 min.<br>Curing: 140 °C, 10 min. | | |
| Softwash: | 3.0 | % | PERISOFT BLF |
| | 1.0 | g/l | PERISTAL E |
| | 40 °C, 20 min., tumbling | | |

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# PERICOAT ST SPECIAL

## Formaldehyde-free silicone acrylate compound

# PERICOAT ST SPECIAL

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| | |
|---|---|
| Chemistry: | Polymercompound based on silcones and formaldehyd-free acrylates |
| Consistence: | Pasty white dispersion |
| Ionogenity: | Anionic |
| Properties: | - forms very soft, shiny and flexible films<br>- complete formaldehyde-free<br>- washpermanent after curing<br>- miscible with polymers and pigments<br>- application by spraying or brushing<br>- Improvement of crocking fastness on woven garments |

# PERICOAT ST SPECIAL

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| | | |
|---|---|---|
| Spray: | 979 g/l | PERICOAT ST SPECIAL |
| | 14.3g/l | PERICOLOR RED P/YR |
| | 6.7g/l | PERICOLOR BLUE P/YB |

Drying: 80 °C, 15 min.
Curing: 140 °C, 10 min.

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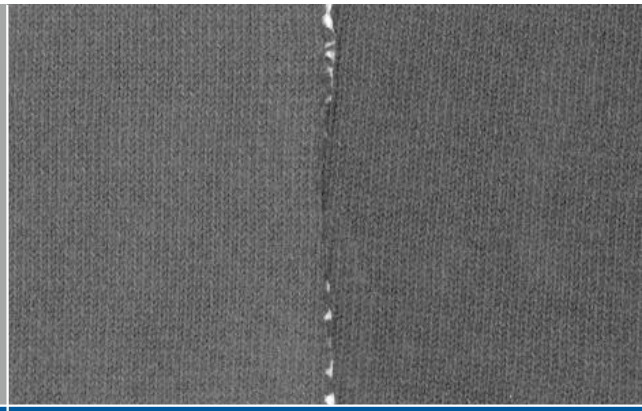
# PERISOFT BLF

## Silicone macro emulsion with colour deepening effect



# PERISOFT BLF

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| | |
|---|---|
| Chemistry: | Modified functional silicones |
| Consistence: | white, liquid emulsion |
| Properties: | - high-concentrated macro emulsion<br>- washpermanent<br>- very soft and smooth handle<br>- good elasticity and excellent dimension stability<br>- provides perfect colour deepening and shiny effects<br>- improves the sewability of textiles and garments |

# PERISOFT BLF

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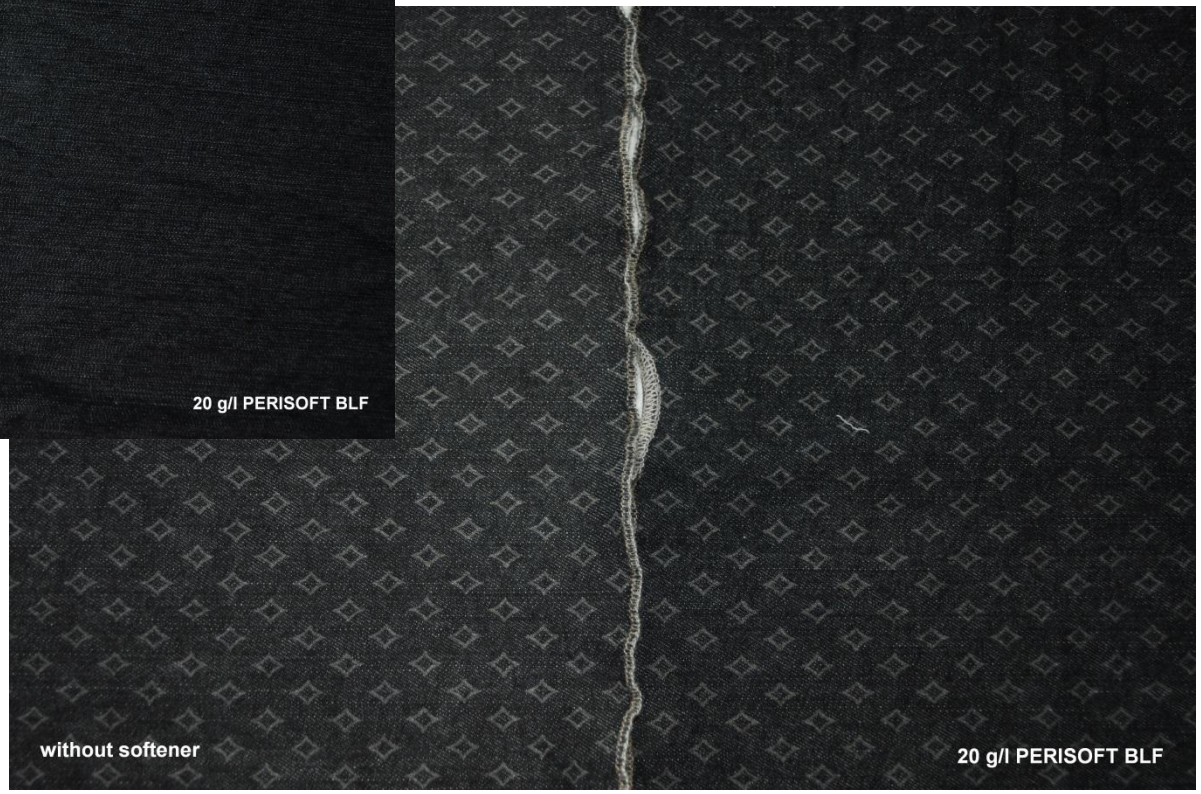

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# PERFIXAN PC 55 NEW

## Crosslinking system for permanent wrincles

# PERFIXAN PC 55 NEW

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| | |
|---|---|
| Chemistry: | Modified dimethylol dihydroxy ethylene urea |
| Consistence: | Colourless liquid |
| Properties: | - self-catalysing crosslinking agent<br>- high concentrated and wash-permanent resin<br>- low content of formaldehyde (< 75 ppm, Oeko-Tex standard 100)<br>- miscible with PERIPRET FINISH (acrylic polymer)<br>- application by spraying or dipping-hydroextract |

# PERFIXAN PC 55 NEW

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Guiding recipe for permanent wrincles, spray application:

| | | |
|---|---|---|
| 100 - 200 | g/l | PERFIXAN PC 55 NEW |
| 30 - 150 | g/l | PERIPRET FINISH |

Spray the whole garment (15 – 25 % liquor pick up), double spray on demanded wrincle areas and form the creases by clips.

| | |
|---|---|
| Drying: | 80 °C, 20 minutes |
| Curing: | 140 °C, 15 minutes |

Remove the clips and soften the garments

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# PERFIXAN NOF-PC

## Formaldehyde-free crosslinking system for permanent wrincles

# PERFIXAN NOF-PC

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| | |
|---|---|
| Chemistry: | Modified dimethyl dihydroxy ethylene urea |
| Consistence: | Colourless liquid |
| Properties: | - self-catalysing crosslinking agent |
| | - high concentrated and wash-permanent resin |
| | - free of formaldehyde (Oeko-Tex standard 100) |
| | - miscible with PERIPRET FFA (acrylic polymer, free of formaldehyde) |
| | - application by spraying or dipping-hydroextract |

# PERFIXAN NOF-PC

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Guiding recipe for permanent wrincles, spray application:

| | | |
|---|---|---|
| 200 – 250 | g/l | PERFIXAN NOF-PC |
| 30 – 200 | g/l | PERIPRET FFA |

Spray the whole garment (15 – 25 % liquor pick up), double spray on demanded wrincle areas and form the creases by clips.

| | |
|---|---|
| Drying: | 80 °C, 20 minutes |
| Curing: | 140 °C, 15 minutes |

Remove the clips and soften the garments

# PERFIXAN NOF-PC

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Spray:

200 g/l PERFIXAN NOF-PC

180 g/l PERIPRET FFA

Forming creases

Drying: 80 °C, 25 min.

Curing: 140 °C, 15 min.

Softwash:

3.0 % PERISOFT LOF/R

0.5 g/l acetic acid

15 min, 40 °C

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# PERIPRET SPIDER

## Spidernet effects

# PERIPRET SPIDER

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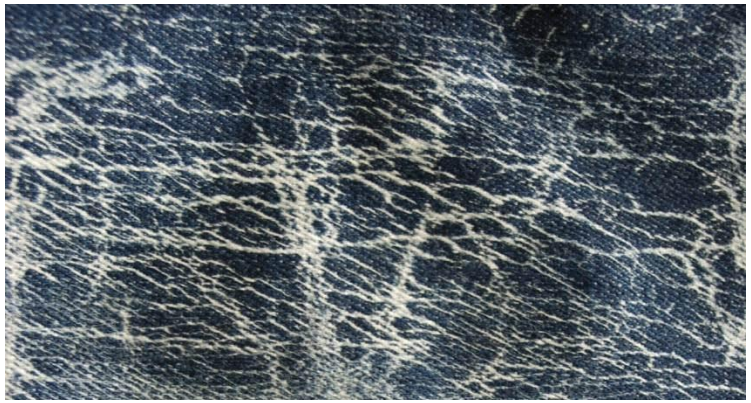
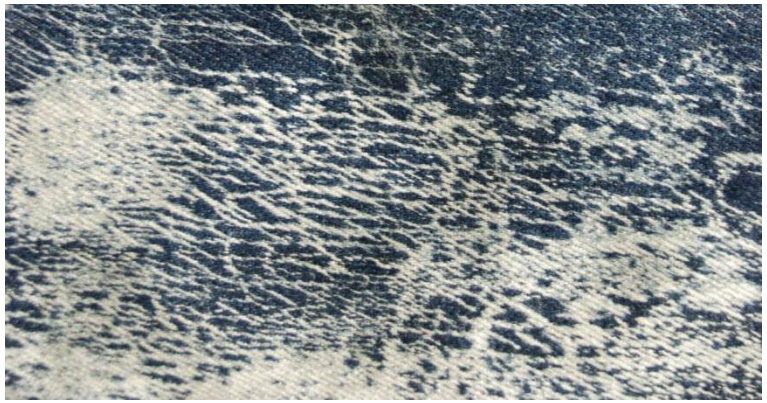
| | |
|---|---|
| Chemistry: | Saturated hydrocarbons, solid |
| Consistence: | White pastilles |
| Properties: | - solid wax |
| | - melting temperature at around 60 °C |
| | - no drying after application necessary |
| | - easy to wash out after application |





# PERIPRET SPIDER

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- PERIPRET SPIDER is melting at temperatures around 65 °C
- Heat up PERIPRET SPIDER to 70 – 80 °C in a heat resistant pot. Higher temperatures should be avoided because the product penetrates too much into the fabric.
- Brush the paste on the desired areas of, for example, indigo-dyed garments. As soon as PERIPRET SPIDER is cooled down to room temperature a hard film is created.
- Crack the film by hand.
- After cracking the film a liquor of bleaching lye, like $KMnO_4$, should be brushed on the pre-treated areas. Wait until the reaction is finished.
- The film of PERIPRET SPIDER can be easily removed by washing at 75 – 80 °C in a drum washing machine. At the same step the removal / neutralisation of the bleaching agent can take place.

# PERIPRET SPIDER

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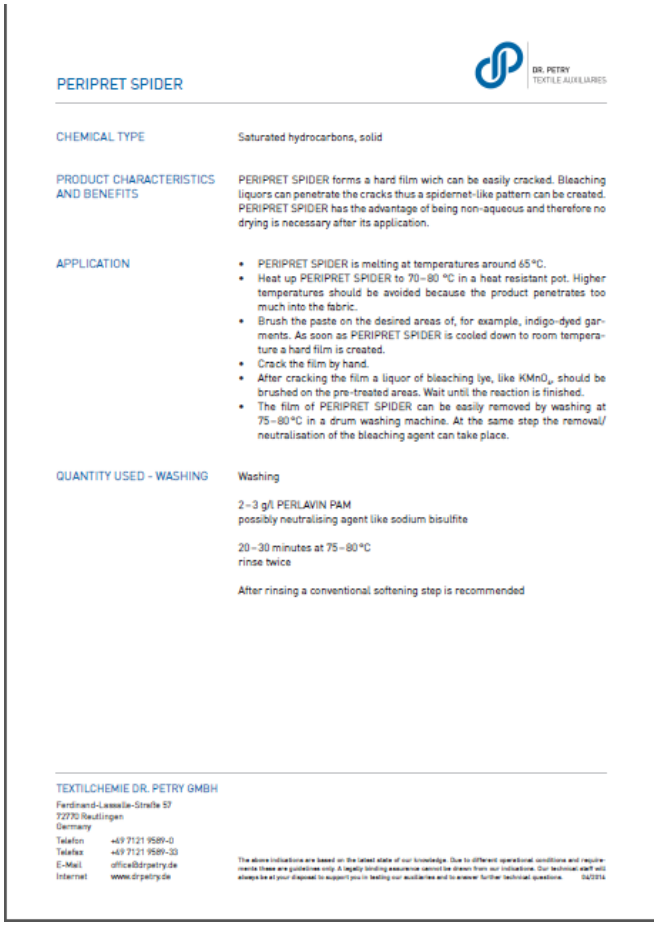
Flyer available

PERIPRET SPIDER

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**CHEMICAL TYPE**

Saturated hydrocarbons, solid

**PRODUCT CHARACTERISTICS AND BENEFITS**

PERIPRET SPIDER forms a hard film wich can be easily cracked. Bleaching liquors can penetrate the cracks thus a spidernet-like pattern can be created. PERIPRET SPIDER has the advantage of being non-aqueous and therefore no drying is necessary after its application.

**APPLICATION**

- PERIPRET SPIDER is melting at temperatures around 65 °C.
- Heat up PERIPRET SPIDER to 70 – 80 °C in a heat resistant pot. Higher temperatures should be avoided because the product penetrates too much into the fabric.
- Brush the paste on the desired areas of, for example, indigo-dyed garments. As soon as PERIPRET SPIDER is cooled down to room temperature a hard film is created.
- Crack the film by hand.
- After cracking the film a liquor of bleaching lye, like $KMnO_4$, should be brushed on the pre-treated areas. Wait until the reaction is finished.
- The film of PERIPRET SPIDER can be easily removed by washing at 75 – 80 °C in a drum washing machine. At the same step the removal/ neutralisation of the bleaching agent can take place.

**QUANTITY USED - WASHING**

Washing

2 – 3 g/l PERLAVIN PAM
possibly neutralising agent like sodium bisulfite

20 – 30 minutes at 75 – 80 °C
rinse twice

After rinsing a conventional softening step is recommended

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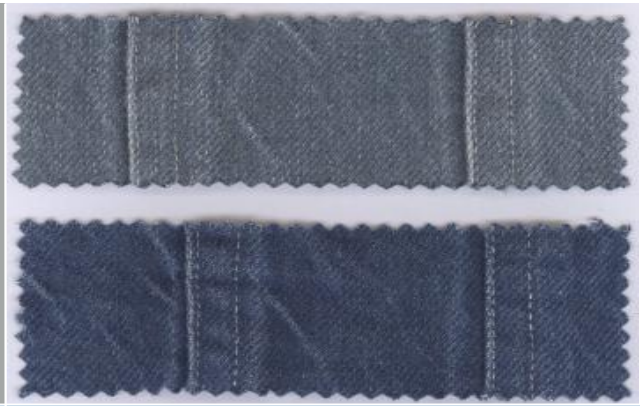
# PERISTAL IGO 75

## Ecological bleaching of blue denim



# PERISTAL IGO 75

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| | |
|---|---|
| Chemistry: | Special oxidising agents and bio polymers |
| Consistence: | White granulate |
| Properties: | - ecologically harmless bleaching alternative |
| | - no strength loss at all on cotton |
| | - inactivation of cellulases (no enzyme stop after enzymatic “stonewash” required |
| | - creating a dirty look on indigo dyed denim |
| | - specially suitable for lycra-containing blends |
| | - works at temperatures between 65° C and 80 °C |
| | - easy application, contains buffers and catalyst |

# PERISTAL IGO 75

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| | |
|---|---|
| Using amount: | liquor ratio 1:4 – 1:10<br>0.5 – 4 % PERISTAL IGO 75<br>related to the weight of the goods |
| pH value: | 4.0 – 5.0 (buffered) |
| Temperature: | 65 – 80 °C |
| Treatment: | 15 – 45 minutes, after obtaining desired bleaching the addition of alkaline will stop the bleaching procedure |

# PERISTAL IGO 75

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Pre-treatment with:

1.0 g/l PERIZYM 58
20 min, 50 °C, 2 x rinse

1 g/l PERISTAL IGO 75

1 g/l PERISTAL IGO 75 +
4 g/l PERISTAL WWH

10 g/l sodium hypochlorite

0.2 g/l PERISTAL IGO 75

1.5 g/l PERIZYM DEN

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# PERICOLOR YELLOW FL/7G

## Fluorescent direct dyestuff

# PERICOLOR YELLOW FL/7G

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| | |
|---|---|
| Chemistry: | Stilbene dyestuff |
| Consistence: | Yellow powder |
| Solubility: | 60 g/l at 90 °C |
| Dyeing temperature: | 98 °C |
| Dyeing pH: | Neutral up to slightly alkaline |

# PERICOLOR YELLOW FL/7G

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## Dyeing guideline for PERICOLOR YELLOW FL/7G

① 0.5 - 2 g/l PERIGEN FTR/C
0-1 g/l Soda ash

② x % PERICOLOR YELLOW FL/7G

③ d g/l NaCl or $Na_2SO_4$

④ pH 5-6
e % Softener

# PERICOLOR YELLOW FL/7G

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The above indications are based on the latest state of our knowledge. Due to different operational conditions and requirements these are guidelines only. A legally binding assurance cannot be drawn from our indications. Our technical staff will always be at your disposal to support you in testing our auxiliaries and to answer further technical questions.

05/2014